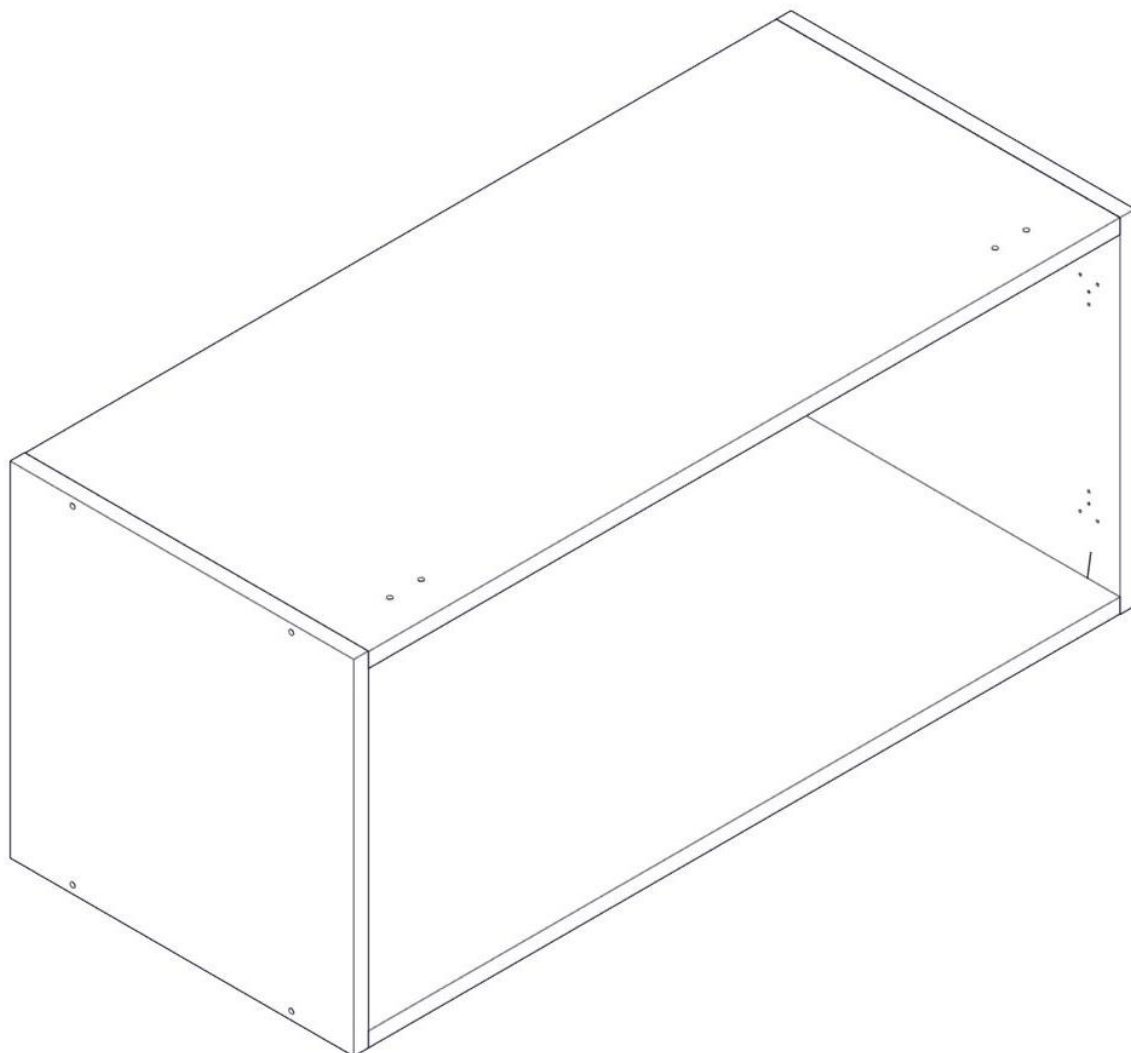


# ***Manual de montagem***

Instrucciones de montaje Assembly instructions

## **BCSB80AMPD**



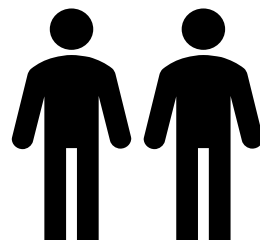
**! Imagens meramente ilustrativas !**  
Imágenes ilustrativas/Images merely illustrative.

Dúvidas? Entre em contato:  
Dudas? Ponerse em contacto:  
Doubts? Get in touch:  
(51) 3635-8839

## A montagem deve ser efetuada por 2 pessoas.

El montaje debe ser efectuada por 2 personas.

The assembly must be done by 2 people.



## Ferramentas necessárias para montar o móvel.

Herramientas necesarias para armar el mueble.

Tools needed to assemble the furniture.



## Dúvidas? Entrar em contato:

Dudas? Ponerse en contacto:

Doubts? Get in touch:

Fone: (51) 3635-8839

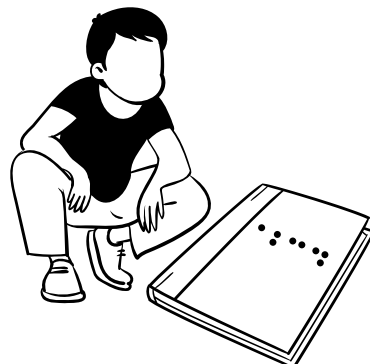
[www.kappesberg.com.br](http://www.kappesberg.com.br)



## Montar o móvel sobre uma superfície limpa e plana.

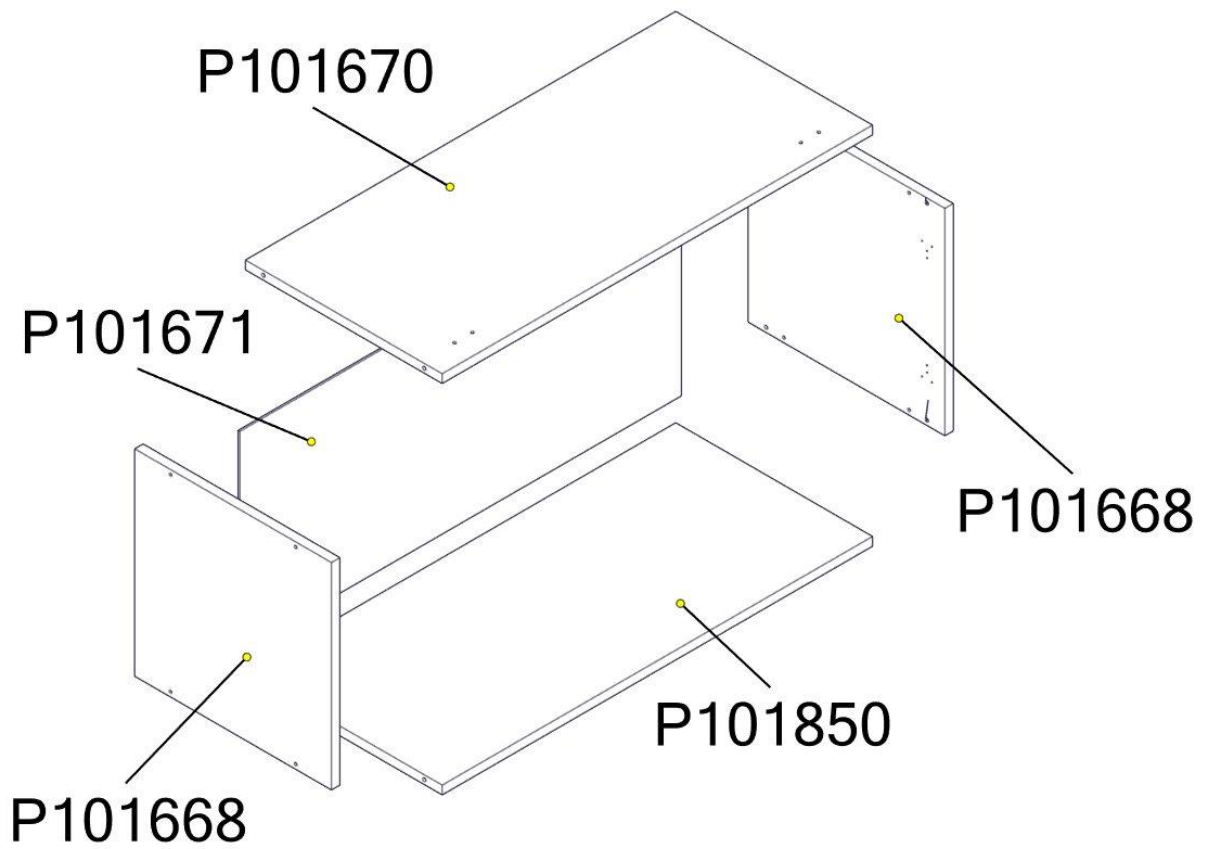
Armar el mueble sobre una superficie limpia y plana.

Assemble the furniture on a clean, flat surface.



**IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS PARTS  
IDENTIFICATION**

QTD.	CÓDIGO / CODE	DESCRIÇÃO	Descripción	Description	C x L x E	L x W x T
2	P101668	LATERAL	LADO	SIDE	352 x 352 x 15 mm	13.86 x 13.86 x 0.59 in
1	P101670	CHAPÉU	SOMBRERO	HAT	770 x 352 x 15 mm	30.31 x 13.86 x 0.59 in
1	P101671	COSTA	COSTA	COAST	790 x 340 x 3 mm	31.10 x 13.39 x 0.12 in
1	P101850	BASE / CHAPÉU	BASE / SOMBRERO	BASE / HAT	770 x 352 x 15 mm	30.31 x 13.86 x 0.59 in







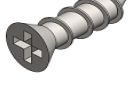
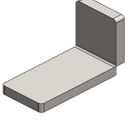


**IDENTIFICAÇÃO DOS ACESSÓRIOS / IDENTIFICACIÓN DE ACCESORIOS**  
**IDENTIFICATION OF ACCESSORIES**

**NOTAS: A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida na identificação, coloque o acessório sobre a régua.**

Nota: Separar los accesorios antes de iniciar el montaje facilitará el mismo. En caso de duda en la identificación, coloque el accesorio en la regla.

NOTE: Separating the accessories before starting assembly will make it easier. In case of doubt in the identification, place the accessory on the ruler.

	QTD.	CÓDIGO / CODE	DESCRIÇÃO	Descripción	Description
	25	000107	PREGO 10 X 10	CLAVO 10 X 10	NAIL 10 X 10
	8	000226	P.CHATO 4,0 X 40 CAB. PHILLIPS ZB/BC	TORNILLO 4X40MM	SCREW 4X40MM
	2	000529	BUCHAS NYLON MU 8	CASQUILLO DE FIJACIÓN DE NYLON	NYLON FIXING BUSHING
	2	000899	CANTONEIRA PLASTICA	CANTONERA	PLASTIC SUPPORT
	8	001802	CAVILHAS DE MADEIRA 6X30 PINUS	TARUGO 6X30MM	DOWEL 6X30MM
	5	001828	P.PANELA 3,5 X 14 ZINCADO	TORNILLO 3,5 X 14	SCREW 3,5 X 14
	12	004214	P.CHATO 3,5 X 14 CAB. PHILLIPS REBAIXADA ZB	TORNILLO 3,5 X 14MM	SCREW 3,5 X 14MM
	2	006959	CAPA P/SUP. AEREO METAL	CUBIERTA DE SOPORTE	SUPPORT COVER

## IDENTIFICAÇÃO DOS ACESSÓRIOS / IDENTIFICACIÓN DE ACCESORIOS IDENTIFICATION OF ACCESSORIES

	4	008688	P. UNIAO METALICO CC 11,5MM	TORNILLO DE UNIÓN	UNION SCREW
	2	017024	SUP. AEREO METALICO ZINCADO	SOPORTE METÁLICO	METAL ANGLES
	1	035154	PISTAO A GAS 60N	PISTAO A GAS 60N	PISTAO A GAS 60N
	2	040534	BATENTE DE SILICONE INCOLOR	TOPES DE SILICONA	SILICONE BUMPERS
	2	050311	P.FLANGE 5,0 X 65 CAB. PHILLIPS ZB/BC	TORNILLO 5,0 X 65	SCREW 5,0 X 65
	2	054117	P.CHATO 3,5 X 25 CAB. PHILLIPS ZB/BC	TORNILLO 3,5 X 25	SCREW 3,5 X 25
	12	061971	P.PANELA 4,0 X 14 ZB P/DOBRADICA	TORNILLO 4,0 X 14	SCREW 4,0 X 14
	2	DO53	DOBRAD. RETA 35MM C/ CALCO FIXO E AMORTECEDOR	BISAGRA DE CALCE	HINGE AND SHIM
	8	13MM	TAPA FURO 13MM	TAPA DEL AGUJERO 13MM	SCREW CAP COVER 13MM

Para união de módulos, utilize o item 054117  
Para conectar los módulos, utilice el artículo 054117  
To connect modules, use item 054117

## INSTALAÇÃO MINIFIX

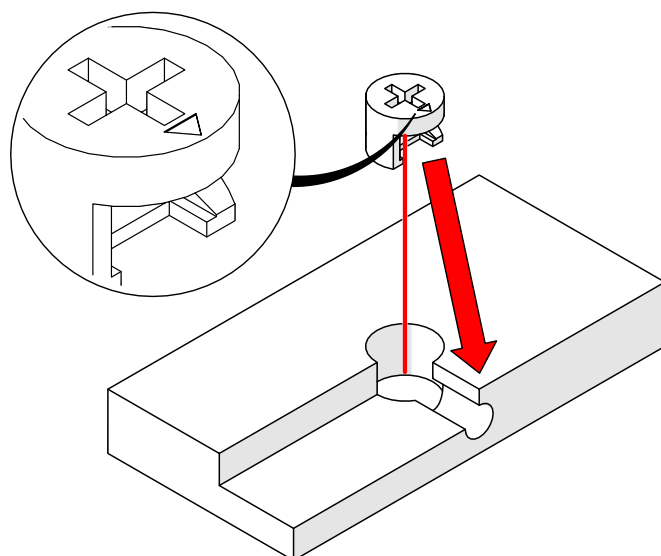
Identificar seta no corpo do tambor de minifix. A seta DEVE apontar para o buraco na borda do painel. Empurrar o tambor até o buraco.

## INSTALACIÓN DE LA LEVA

Identifique la flecha en la cabeza de la leva. La flecha DEBE apuntar hacia el orificio del borde del panel. Empuje la leva hasta el fondo del orificio.

## INSTALLING CAM

Identify arrow on head of cam. Arrow MUST point toward hole in edge of panel. Push cam all the way down into hole.



## ALINHAMENTO DO TAMBOR E PARAFUSO

A seta do tambor de minifix deve ser aponta para o buraco e inserir o parafuso do minifix do tambor contido no buraco. Certifique-se de que as peças se unam.

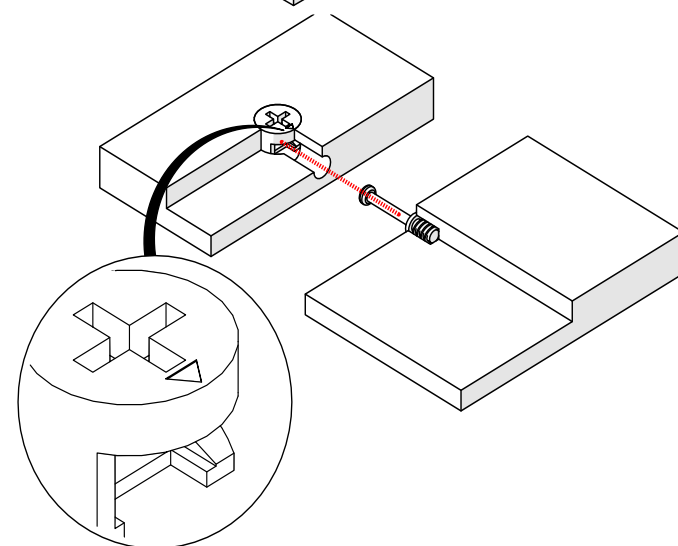
## ALINEACIÓN DE LA LEVA Y EL PASADOR

Asegúrese de que la flecha de la leva apunte hacia el orificio e inserte la clavija de la leva en el orificio.

Asegúrese de que las piezas se unen.

## CAM AND DOWEL ALIGNMENT

Ensure the arrow on the cam points toward hole and insert cam dowel into hole. Make sure pieces join together.



## CÂMARA DE COMPENSAÇÃO DE TENSÃO

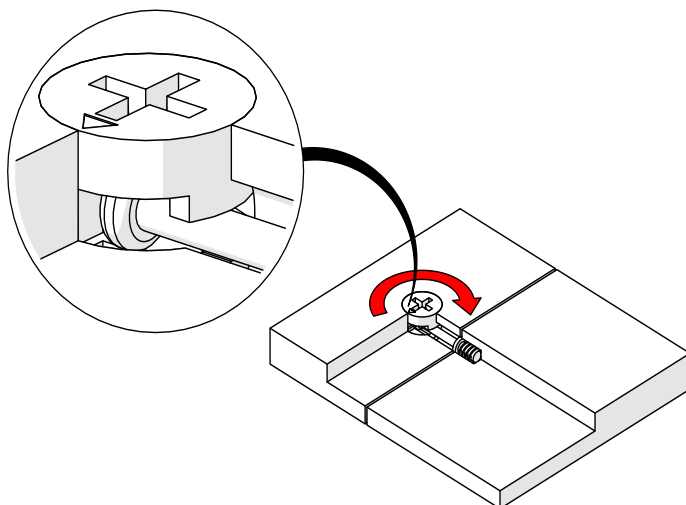
Use uma chave de fenda para girar a came. Girar o tambor minifix (no sentido horário) até que esteja totalmente apertado. Ligeiramente mais de meia volta.

## APRIETE DE LA LEVA

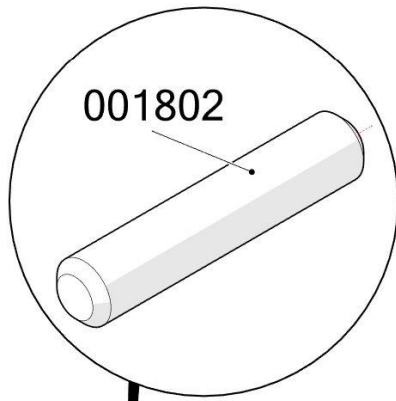
Utilice un destornillador para girar la leva. Gire la leva (en el sentido de las agujas del reloj) hasta que esté completamente apretada. Un poco más de media vuelta.

## TIGHTENING CAM

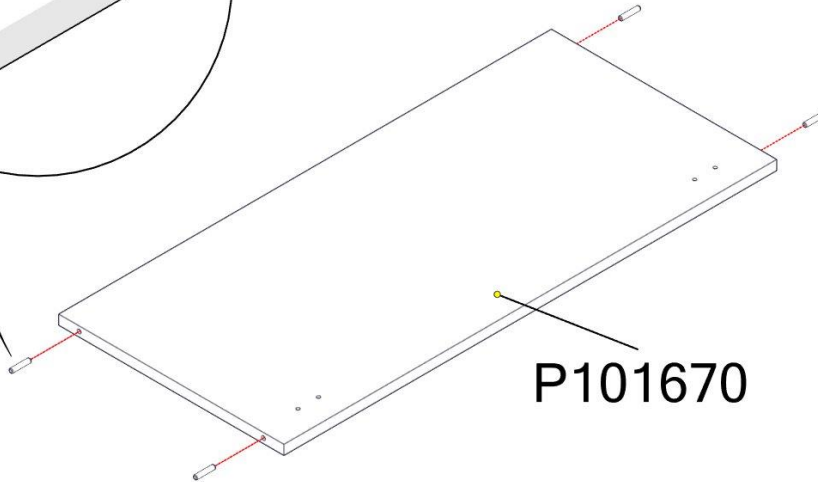
Use screwdriver to turn cam. Turn cam (clockwise) until fully tightened. Slightly more than half a turn.



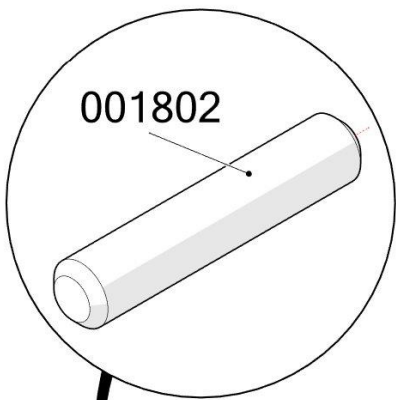
## PASSO / PASO / STEP 1



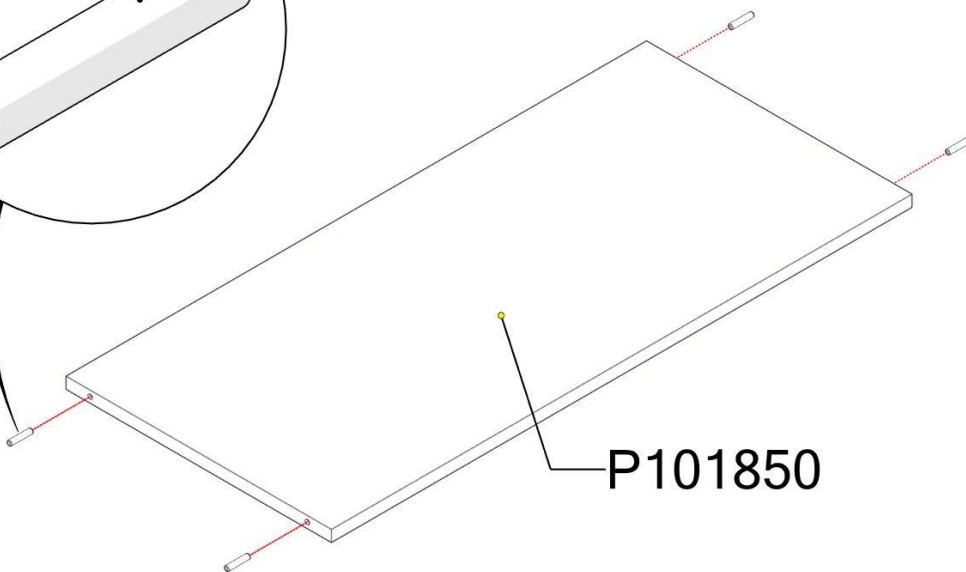
Cód.	Qtde.
001802	4



## PASSO / PASO / STEP 2

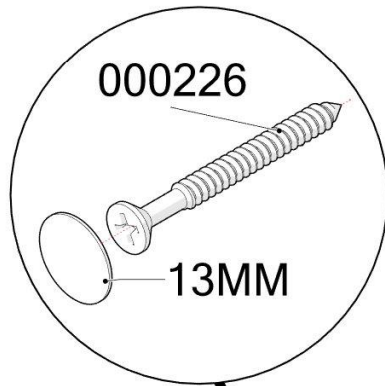


Cód.	Qtde.
001802	4

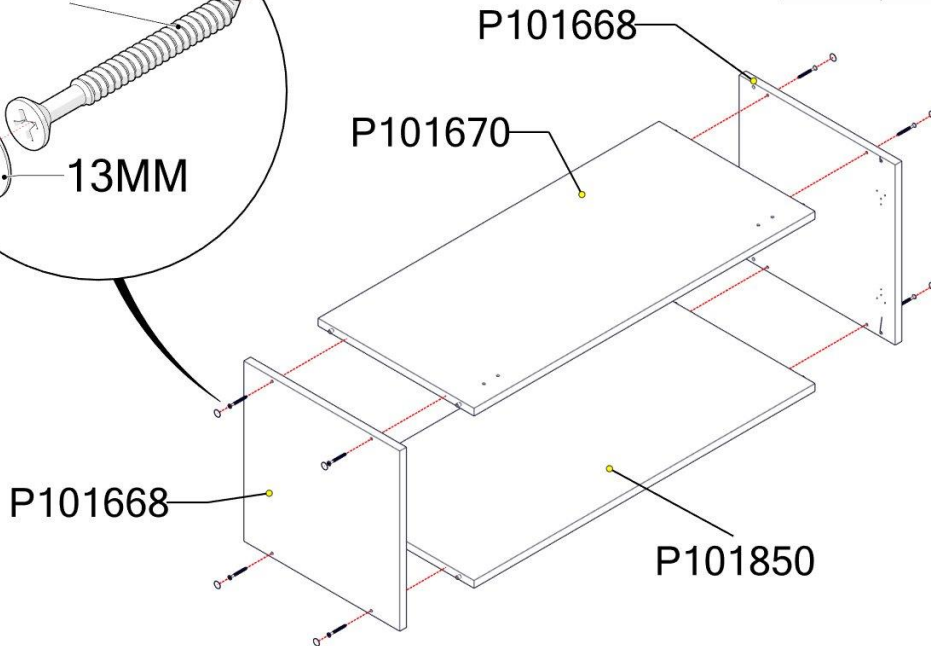




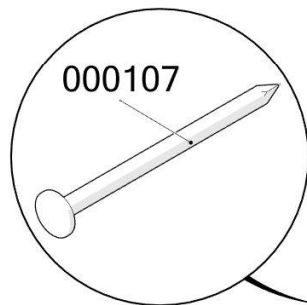
## PASSO / PASO / STEP 3



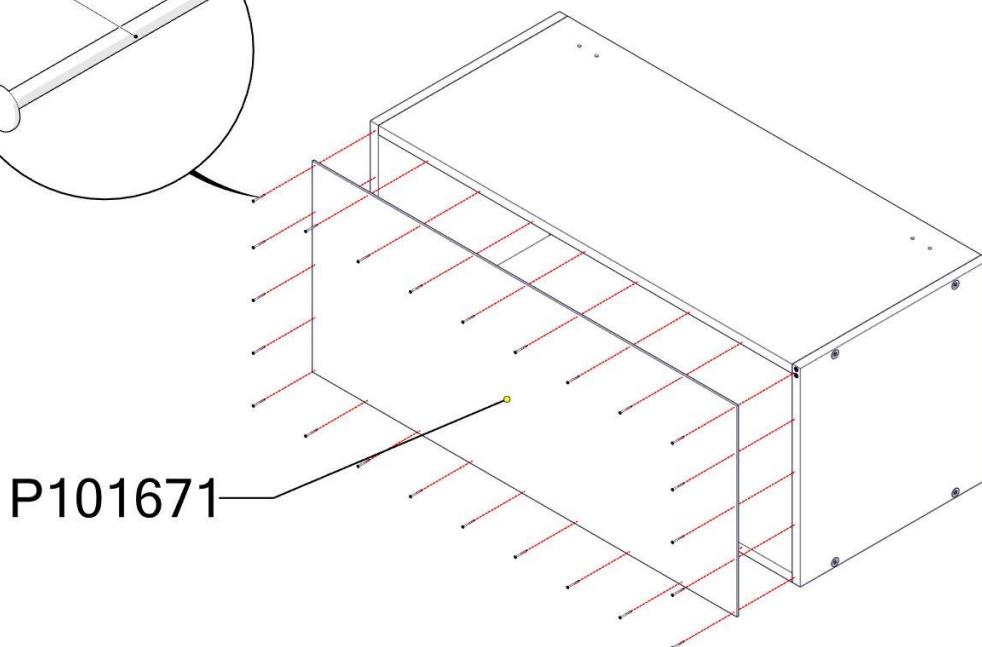
Cód.	Qtde.
000226	8
13MM	8



## PASSO / PASO / STEP 4

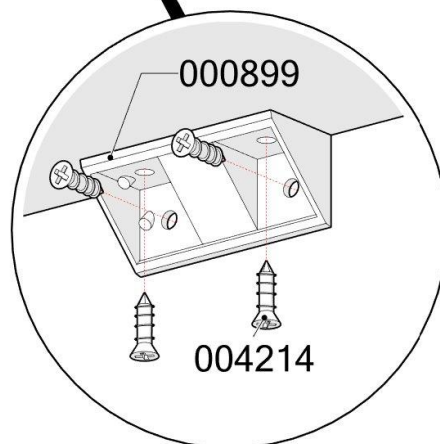
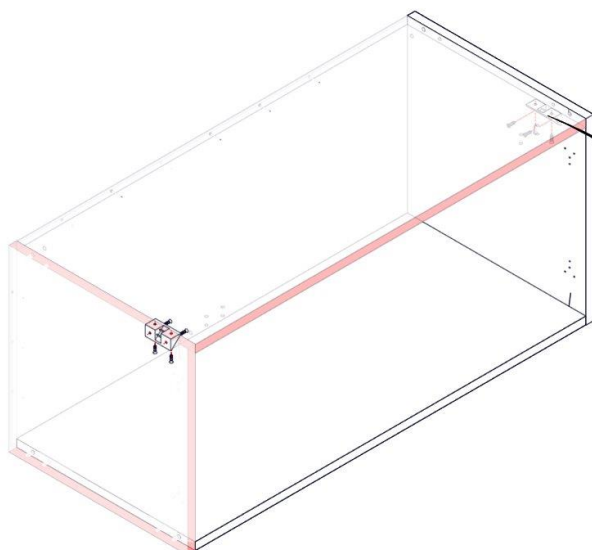


Cód.	Qtde.
000107	25

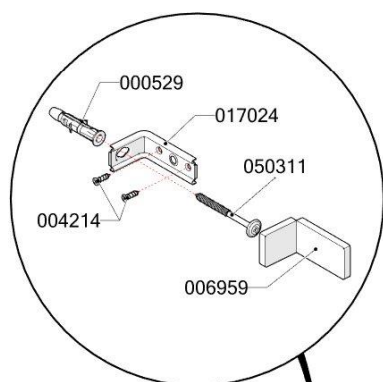


## PASSO / PASO / STEP 5

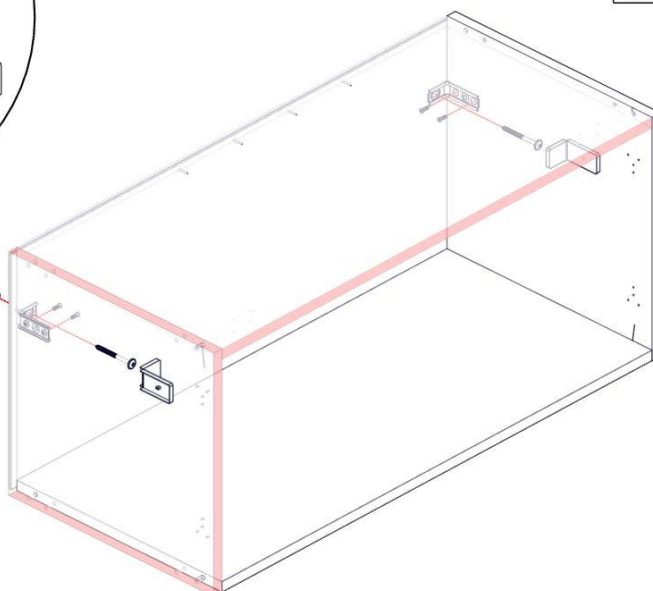
Cód.	Qtde.
000899	2
004214	8



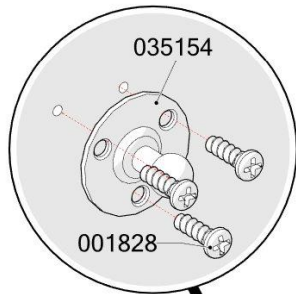
## PASSO / PASO / STEP 6



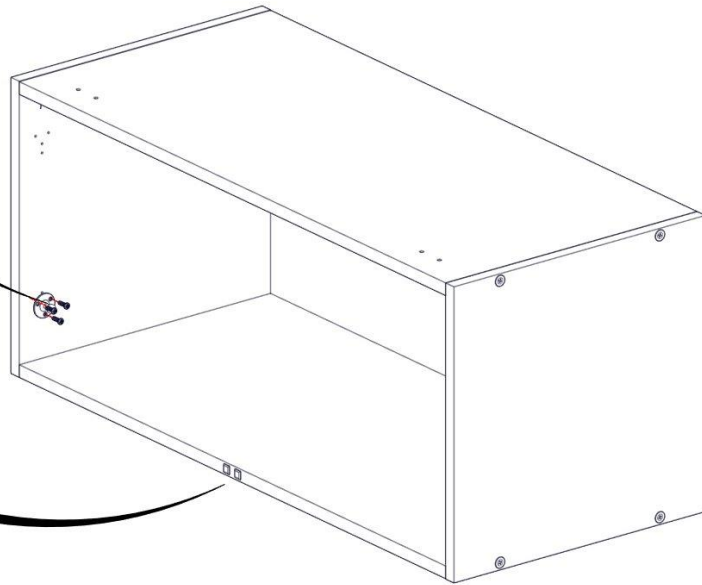
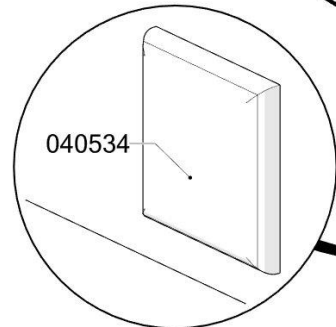
Cód.	Qtde.
000529	2
004214	4
006959	2
017024	2
050311	2



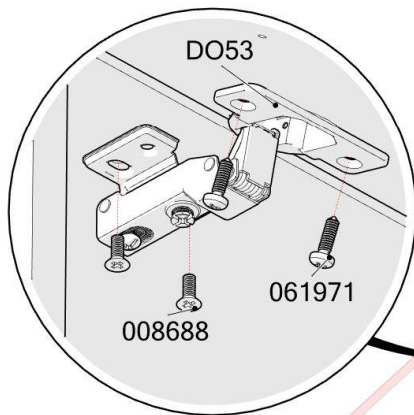
## PASSO / PASO / STEP 7



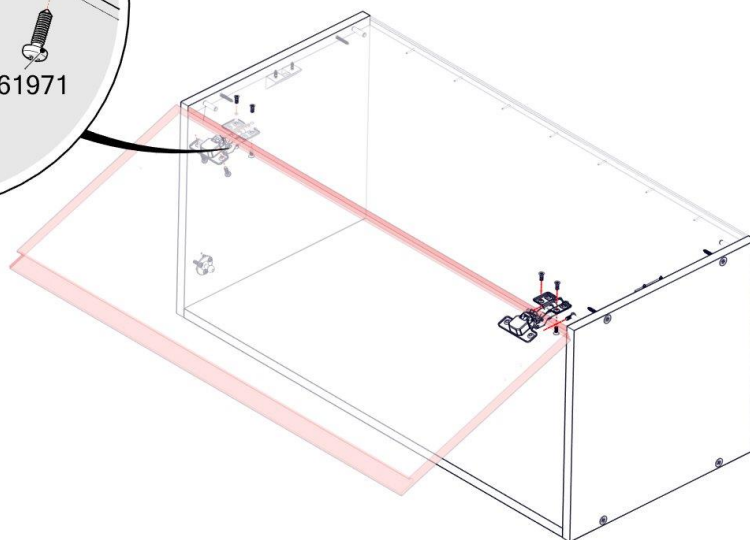
Cód.	Qtde.
001828	3
035154	1
040534	2

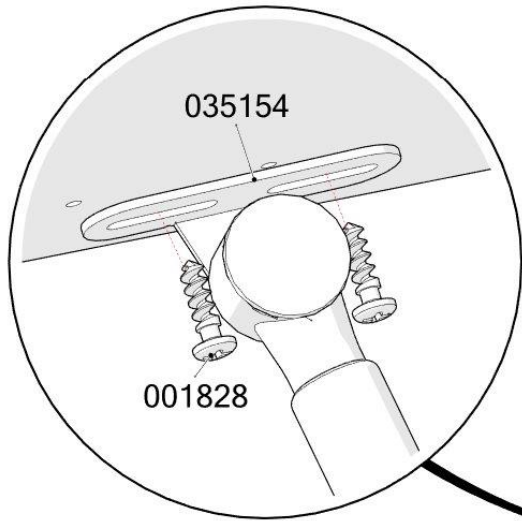


## PASSO / PASO / STEP 8



Cód.	Qtde.
008688	8
061971	4
DO53	2





Cód.	Qtde.
001828	2
035154	1

